

MIG 400F

- Separate Metal Wire Feeder with Four Rollers makes wire feeding more reliable
- Spool size can be up to 20KG
- 50Amps min.welding current for thin material welding
- Wave control makes stable arc ,even during the low current welding
- Friendly Interface makes easy operation and adjustment according to different wire
- Digital Display for easy view of both current and voltage adjustment
- Built-in Protection Circuit of over temperature and over voltage and over current for better reliability

Industrial

Processes

- MIG(GMAW)
- FLUX CORED(FCAW)

Optional Accessories

- Earth cable and clamp
- Trolley
- Water Cooler
- Regulator
- Mig Torch


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Welding & Cutting Technology

MODEL	MIG 400F
Power Supply Voltage(V)	3-380±10%
Frequency(HZ)	50/60
Rated Input Power(KW)	16
Rated Input Current(A)	36
Duty cycle(40°C 10min)	60% 400A 100% 250A
No Load Voltage(V)	65
Welding Current Range(A)	40-400
Welding Current Range(A)	13.5-50
Wire Diameter(mm)	Fe:0.6/0.9/1.0/1.2 Ss:0.8/0.9/1.0/1.2/1.6 Flux-Cored: 0.6/0.8/0.9/1.0/1.2/1.6
Net Weight(KG)/(LB)	23 KG/51 LB
Dimensions(MM)/(Inch)	555*240*445/22*9.5*17.5
Power Factor	0.7
Efficiency(%)	≥ 85
Protection class	IP23
Insulation Class	H
Cooling	AF